

I hereby appoint the practitioners at CUSTOMER NO. 2292 as my attorneys or agents to prosecute this application and/or an international application based on this application and to transact all business in the United States Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the practitioners, unless the inventor(s) or assignee provides said practitioners with a written notice to the contrary:

Send Correspondence to:

BIRCH, STEWART, KOLASCH & BIRCH, LLP or CUSTOMER NO. 2292
 P.O. Box 747 • Falls Church, Virginia 22040-0747
 Telephone: (703) 205-8000 • Facsimile: (703) 205-8050

PLEASE NOTE:
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↓

Full Name of First
 or Secondary Inventor:
 Insert Name of
 Inventor
 Insert Date This
 Document is Signed

Insert Residence
 Insert Citizenship

Insert Mailing
 Address

Full Name of Second
 Inventor, if any:
 see above

Full Name of Third
 Inventor, if any:
 see above

Full Name of Fourth
 Inventor, if any:
 see above

Full Name of Fifth
 Inventor, if any:
 see above

Full Name of Sixth
 Inventor, if any:
 see above

GIVEN NAME/FAMILY NAME Yasutaka WAKABAYASHI	INVENTOR'S SIGNATURE <i>Yasutaka Wakabayashi</i>	DATE* 9/13/2005
Residence (City, State & Country) Chiba-Shi Chiba Japan		CITIZENSHIP Japanese
MAILING ADDRESS (Complete Street Address including City, State & Country) 2-24-7-A218, Honda-cho Midori-ku Chiba-shi Chiba 266-0005 Japan		
GIVEN NAME/FAMILY NAME Atsushi YAMANAKA	INVENTOR'S SIGNATURE <i>Atsushi Yamanaoka</i>	DATE* 9/13/2005
Residence (City, State & Country) Chiba-Shi Chiba Japan		CITIZENSHIP Japanese
MAILING ADDRESS (Complete Street Address including City, State & Country) 6-4-30, Oyuminochuo Midori-ku Chiba-shi Chiba 266-0032 Japan		
GIVEN NAME/FAMILY NAME Kenichi IWAUCHI	INVENTOR'S SIGNATURE <i>Kenichi Iwauchi</i>	DATE* 9/13/2005
Residence (City, State & Country) Matsudo-shi Chiba Japan		CITIZENSHIP Japanese
MAILING ADDRESS (Complete Street Address including City, State & Country) 125-1-104, Tonohiraga Matsudo-shi Chiba 270-0004 Japan		
GIVEN NAME/FAMILY NAME Emi KOYAMA	INVENTOR'S SIGNATURE	DATE*
Residence (City, State & Country) Osaka-shi Osaka Japan		CITIZENSHIP Japanese
MAILING ADDRESS (Complete Street Address including City, State & Country) 8-D1135, 2-chome Nakatsu Kita-ku Osaka-shi Osaka 531-0071 Japan		
GIVEN NAME/FAMILY NAME	INVENTOR'S SIGNATURE	DATE*
Residence (City, State & Country)		CITIZENSHIP
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1248-0814PUS1
Attorney Docket No. _____

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COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Insert Title: DISPLAY DEVICE

Fill in Appropriate
Information -
For Use Without
Specification
Attached:

the specification of which is attached hereto. If not attached hereto,

the specification was filed on _____ as _____

United States Application Number _____;

and amended on _____ (if applicable) and/or

the specification was filed on March 26, 2004 as PCT

International Application Number PCT/JP2004/004364; and was

amended on October 29, 2004 and July 28, 2005 (if applicable)

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representative or assigns more than twelve months (six months for designs) prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as follows.

I hereby claim foreign priority benefits under Title 35, United States Code, §119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

Insert Priority
Information:
(if appropriate)

		Priority Claimed	
Priority Information:	Priority Claimed	Yes	No
2003-092542 (Number)	Japan (Country)	March 28, 2003 (Month/Day/Year Filed)	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
_____ (Number)	_____ (Country)	_____ (Month/Day/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No
_____ (Number)	_____ (Country)	_____ (Month/Day/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No
_____ (Number)	_____ (Country)	_____ (Month/Day/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional applications(s) listed below.

Insert Provisional
Application(s):
(if any)

_____ (Application Number)	_____ (Filing Date)
_____ (Application Number)	_____ (Filing Date)

All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed More than 12 Months (6 Months for Designs) Prior to the Filing Date of This Application:

Insert Requested
Information:
(if appropriate)

Country	Application Number	Date of Filing (Month/Day/Year)
_____	_____	_____
_____	_____	_____

I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to the patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

Insert Prior U.S.
Application(s):
(if any)

_____ (Application Number)	_____ (Filing Date)	_____ (Status - patented, pending, abandoned).
_____ (Application Number)	_____ (Filing Date)	_____ (Status - patented, pending, abandoned)

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or Next Inventor:
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Address
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Full Name of Second
Inventor, if any:
see above

Full Name of Third
Inventor, if any:
see above

Full Name of Fourth
Inventor, if any:
see above

Full Name of Fifth
Inventor, if any:
see above

Full Name of Sixth
Inventor, if any:
see above

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GIVEN NAME/FAMILY NAME Emi KOYAMA	INVENTOR'S SIGNATURE <i>Emi Koyama</i>	DATE* <i>Sept. 20, 2005</i>
Residence (City, State & Country) Osaka-shi Osaka Japan	CITIZENSHIP Japanese	
MAILING ADDRESS (Complete Street Address including City, State & Country) 8-D1135, 2-chome Nakatsu Kita-ku Osaka-shi Osaka 531-0071 Japan		
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